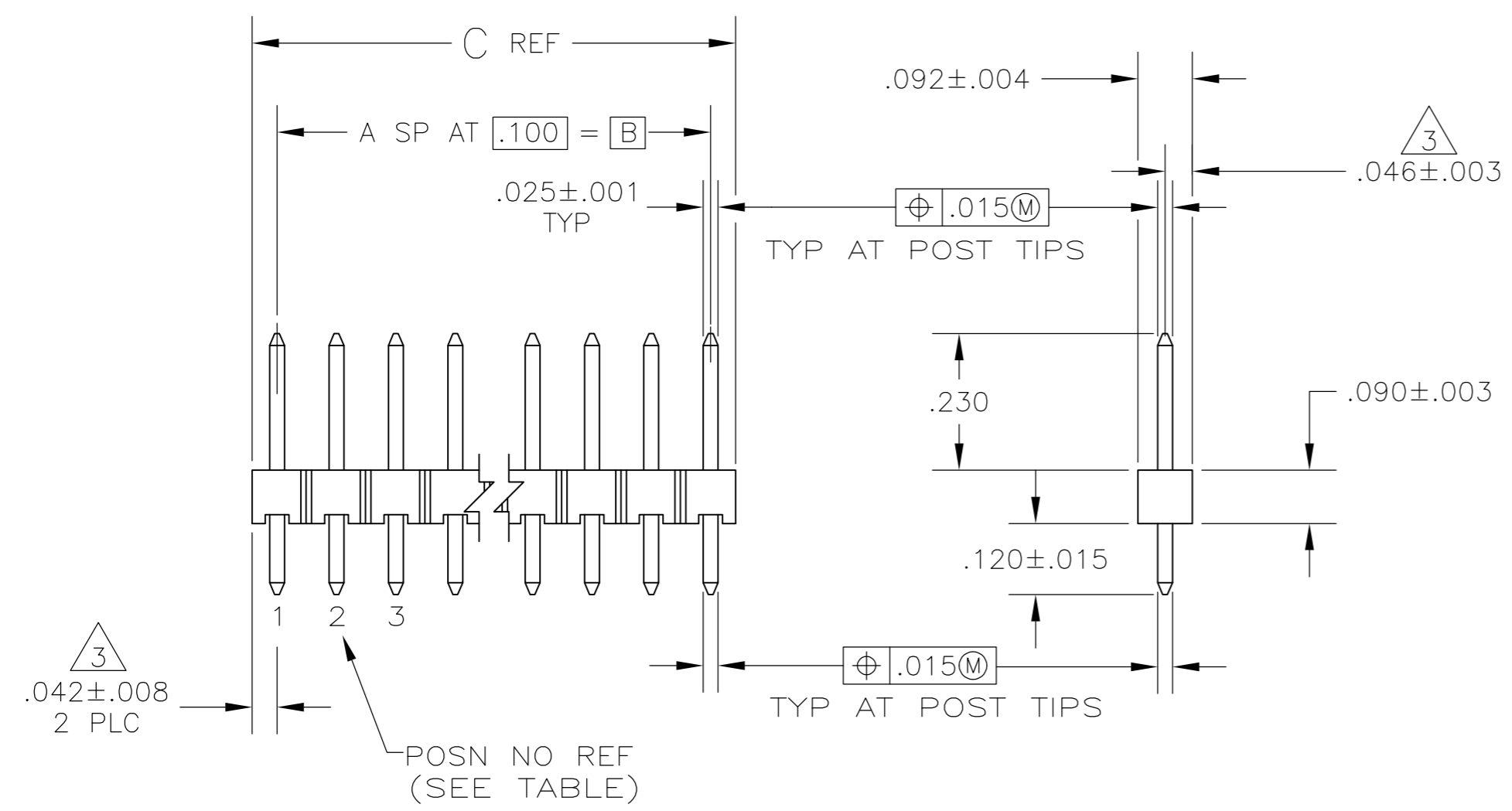
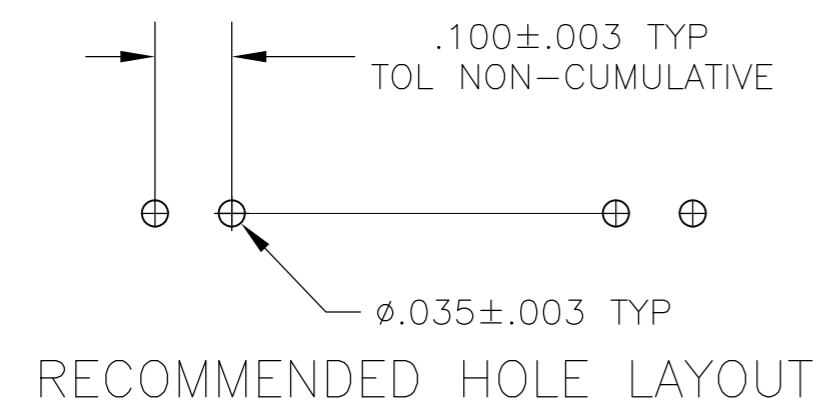


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00	V	REVISED PER ECO-08-032055	24DEC08	HMR JG
		V1	REVISED PER ECO-09-021826	25AUG09	KK AEG



- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC: COLOR-BLACK. POSTS: PHOSPHOR BRONZE.
- 5 POSTS: .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL.
- 6 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 7 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
- 8 POSTS: .000100-.000200 MATTE TIN OVER .000050 NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



REMARKS	POST OMITTED	PLATING	C	B	A	NO OF ACTIVE POSN	NO OF POSN	ASSEMBLY PART NUMBER
6	2,3	8	.384	.300	3	2	4	6-103547-0
10 OBSOLETE	5	8	.784	.700	7	7	8	5-103547-7
10 OBSOLETE	6	8	.684	.600	6	6	7	5-103547-6
10 OBSOLETE	2	8	.584	.500	5	5	6	5-103547-5
10 OBSOLETE	2	8	.484	.400	4	4	5	5-103547-4
10 OBSOLETE	2	8	.384	.300	3	3	4	5-103547-1
6	2	5	.284	.200	2	2	3	103547-9
6	2,5	5	.684	.600	6	5	7	103547-8
10 OBSOLETE	5	5	.784	.700	7	7	8	103547-7
10 OBSOLETE	6	5	.684	.600	6	6	7	103547-6
10 OBSOLETE	2	7	.584	.500	5	5	6	103547-5
10 OBSOLETE	2	5	.484	.400	4	4	5	103547-4
10 OBSOLETE	3,4,6	5	.684	.600	6	4	7	103547-3
10 OBSOLETE	2,4	5	.484	.400	4	3	5	103547-2
10 OBSOLETE	2	5	.384	.300	3	3	4	103547-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN G DOUTY 24 JAN 2002
 CHK T CLARK 05 APR 88

Tyco Electronics Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608

NAME: _____
 PRODUCT SPEC: _____
 APPLICATION SPEC: _____

SIZE: A2 CAGE CODE: 00779 DRAWING NO: 103547 RESTRICTED TO: _____
 WEIGHT: _____ SCALE: 4:1 SHEET 1 OF 1 REV V1

DIMENSIONS: INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ± -
 1 PLC ± -
 2 PLC ± -
 3 PLC ± .005
 4 PLC ± -
 ANGLES ± -
 MATERIAL: 4 FINISH: SEE TABLE

CUSTOMER DRAWING