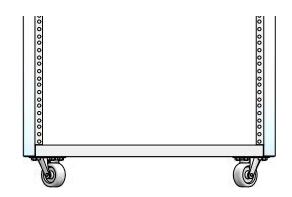
RCHS/V-SERIES

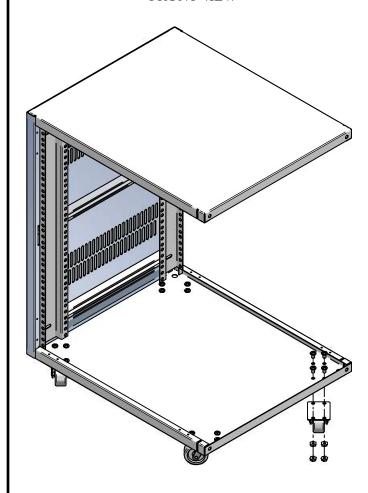
ASSEMBLY INSTRUCTIONS FOR HEAVY DUTY CASTERS

BUL10359 REV. **A**

PAGE 1 OF 1



FRONT VIEW



SHOWN WITH SIDE ASSEMBLY REMOVED

PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	SCREW 1/4-20 X 3/8 RND SL ZP	16
2	CASTER SWIVEL ROCKITE 2"	4
3	NUT 1/4 20-KEP ZP	16

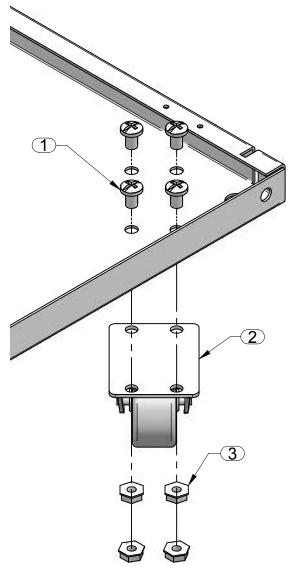
TOOL BOX

Phillips Screw Drive

7/16" Open End Wrench







ASSEMBLY TYPICAL AT ALL CORNERS

ASSEMBLY INSTRUCTIONS:

- A) Set rack on its side for easier installation.
- B) Fasten casters (item 2) using ½" hardware (items 1 & 3) supplied.
- C) Return rack to upright position on casters. See assembly detail above.



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